

Garant**"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 20mm**

Order data

Order number	268463 20
GTIN	4045197470058
Item class	21K

Description

Version:

With internal cooling.

Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- Choose corner radii as large as possible.
- Always use internal cooling for drilling (at least 5 bar).

Technical description

Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 35
Shank Ø D _s	25 mm
Indexable insert No. 268472 – 268496	WCHX 10T3..
Nominal Ø D	20 mm
Reach L ₁	30 mm
Overall length L	150 mm
Series	"5 in 1"
Application type	right-hand
Through-coolant	yes

Type of product

Boring bar

Accessories

Set of insert screws Type 35

269028 35

Torque screwdriver with scale, to take interchangeable
blades maximum torque 500 cNm

659957 500

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20

674248 TX20